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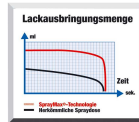
1-844-426-6330 Toll free North America

www.spraymax.com

## 1K Plastic Adhesion Promoter Prod.no. 368 0009

### TECHNOLOGY:

**SprayMax®**



Aerosol formulation made for this specific product for easy application  
constant atomization pressure  
finest aerosol distribution,  
professional paint result.

### PRODUCT

very good adhesion to any plastic car part,  
high elasticity, very quick drying,  
easy time-saving application,  
good coverage, light silver color shade for better identification of primed areas,  
can be coated with any normal filler and paint,  
e.g. SprayMax® 1K Acrylic Filler,  
2K Primer Filler, plastic colors, basecoats,  
2K topcoats.

Basis of raw material:

chlorinated polyolefines


EPA Coating Category

Polyolefin Adhesion Promoters  
PAP Limit 2.5





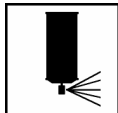
CARB Aerosol Rule Coating  
Category (01/2017)

Polyolefin Adhesion Promoters  
PAP Limit 2.5

**FIELD OF APPLICATION**

- Recommended for: Primer and plastic adhesion promoter for any current outer plastic part on cars and trucks
- Substrate: PP, PP/EPDM, ABS, SAN, PC, PA, PUR-RIM, R-TPU, PPO, PBT, PUR-flexible foam, UP-GF plastics
- Pre-treatment:  Clean surface well and sand lightly if required  
 Damaged area must be free from grease, dust and moisture. Clean surface with SprayMax<sup>®</sup> SILICONE-REMOVER 3 680 090  
 Surface must be free from parting agent. It is recommended to temper surface.  
 Shake aerosol vigorously for 2 min. Spray to test.

**PROCESSING**

- Protections:  Personal protection is required  
 Respirator mask  
 Type: A2/P2
-  Protective gloves,  
 e.g. from latex or nitrile
- Spray passes:  1 light spray pass;  
 ca. 0.04 – 0.08 mil (1 – 2 μm)
- Drying:  air drying 10 min / 70 °F (20 °C)  
 can be top coated after 10 min / 70 °F (20 °C).
- Continue: Can be coated with any commercial filler, base and topcoat
- Finish:  When work is finished, reverse aerosol and spray valve empty.
- Disposal: The emptied aerosols are suitable for household collection.



## CHARACTERISTICS

Solid content:	5% per weight
Coverage:	ca. 1163 – 1550 sq inch (0.75 m <sup>2</sup> – 1 m <sup>2</sup> ) /aerosol
Degree of gloss:	n.a.
Shelf life:	60 months / 70 °F (20 °C)
Remarks:	For professional use only.

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